

**Scrubber**

The present invention relates to a scrubber for  
eliminating a component from air flowing through the  
5 scrubber.

**Technical background**

Known scrubbers comprise a housing having at least one  
10 inlet hole and an outlet hole and comprising filtering  
material. A scrubber may for example be used in any  
equipment where for example NO-free air is needed, e.g.  
for calibration, as in an equipment for measuring the  
level of nitric oxide in air, especially exhalation air,  
15 or any other gas mixture. In such a case a test person  
inhales air through the scrubber so that NO will be  
filtered from the air. The air flow may for example be  
about 1-10 litre/second.

20 Preferably a return valve is positioned between the  
inlet/outlet of the equipment, through which inlet/outlet  
the test person inhales/exhales, and the outlet of the  
scrubber so that the exhaled air does not pass the  
scrubber but reaches any sensing portion of the equipment.

25 When taking a zero reference for the sensing portion of  
the equipment or making a function control, a small flow  
of component-free air, for example NO-free air, is used  
and taken between the outlet of the scrubber and the  
30 return valve. One problem with this is that the  
possibility exists that the zero reference will be mixed  
with a leakage back flow through the return valve. This  
would compromise the accuracy of the zero measurement.

This is of course true for any filtering of a component from air. Therefore, it is an object of the present invention to provide a scrubber, which safely makes sure that the zero reference flow actually comes from the  
5 scrubber and is identical to the component-free air inhaled by the test person.

#### **Summary of the invention**

10 This object is met by a scrubber according to claim 1.

An advantage with this solution is, in the case of a leakage or breakage of a return valve, the depth of the filtering material will still be large enough for  
15 filtering the air, making the system safe. This also gives the advantage that the return valve may be an ordinary mechanical one suitable for large flow rates, which is less expensive, instead of an electrically controlled valve needed for handling low flow rates.

20 Another problem with known scrubbers is that the outlet is designed for large flow rates, which means that there is a large "dead space" in the outlet with air that has been stagnant in this space and the zero reference or function  
25 control flow will have to go on for a long time before you may be sure that the air has flown through the scrubber.

According to an embodiment of the present invention this second outlet is smaller than the first outlet, whereby  
30 the "dead space" in the second outlet is minimal forming a very effective system where less air needs to flow through the scrubber and the system in order to make sure that a zero reference has been safely registered.

Preferably the scrubber is provided for filtering NO from air.

A problem with known NO-scrubbers is that they comprise  
5 carbon filters for the elimination of NO. However, these  
scrubbers are not suitable for long-term use. They lose  
their capability of eliminating NO quickly when exposed to  
humidity even at commonly existent ambient humidity  
levels. Another drawback is that they need to be  
10 voluminous to be able to eliminate NO at high flows and  
concentrations commonly encountered in urban environments.

Therefore it is also an object of the present invention to  
provide a small scrubber, which is suitable for long-term  
15 use. The solution to this is a scrubber comprising  
potassium permanganate  $KMnO_4$  or potassium permanganate in  
combination with a suitable grade of carbon. An advantage  
with this material is that it binds NO and forms manganese  
dioxide. This retains its filtering capability in  
20 moisturous environments, actually better than in dry  
environments.

#### **Short description of the drawings**

25 The present invention will be described showing an  
embodiment of a scrubber according to the present  
invention together with drawings, in which:

30 Fig. 1 illustrates a cross section view of an embodiment  
of a scrubber according to the present invention.

Fig. 2 illustrates the scrubber of Fig. 1 in a view  
showing an end side having inlet holes.

Fig. 3 illustrates the scrubber of Fig. 1 in a perspective view.

**Detailed description of a preferred embodiment**

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The scrubber of the present invention comprises a housing 1 having at least one inlet hole 2, in the shown embodiment several small inlet holes 2 spread over an end side 3, and a first outlet hole 4 in the end side 5 opposite the inlet end side 3. Within the housing 1 is a filtering material 6 present.

Between the housing 1 and the filtering material 6 at the inlet holes 2 and the first outlet hole 4 is a particle filter 7 present to stop particles of the filtering material 6 from leaving the scrubber through the holes 2, 4.

The scrubber of the shown embodiment has a cylindrical wall 8 between the two end sides 3, 5 but of course other shapes are conceivable. At the wall 8 a second outlet hole 9 is present. Also this hole 9 is protected on the inside with a particle filter 7 to stop particles of the filtering material 6 from leaving the scrubber through the second hole 9. In the shown embodiment the air flowing through the filtering material 6 from the inlet holes 2 to the second outlet 9 passes via a channel 10.

The first outlet hole 4 is designed for a throughput of about 1-10 litres/second of air and the second outlet hole 9 is designed for a throughput of about 0,5-50 millilitres/second, preferably.

In order to make sure that the air leaving the second outlet hole 9 has passed a sufficient depth of the filtering material 6, there are not any inlet holes 2 in the inlet end side 3 in the vicinity of the second outlet hole 9. In such way the air must travel a depth in the filtering material 6, for example at least corresponding substantially to the depth for the air to travel between the inlet holes 2 and the first outlet hole 4, making sure that the component, for example NO, will be filtered from the air.

In order to make the air flow from the inlet holes 2 to the second outlet hole 9 and not from the first outlet hole 4 to the second outlet hole 9 a return valve 11 may be arranged in the first outlet hole 4 or outside in the extension of the outlet hole 4.

As a safety measure, in case of leakage in the return valve 11, the second outlet 9 should be provided at a distance from the first outlet valve 4 also. Thus the air must travel a depth in the filtering material 6 at least corresponding substantially to depth for the air to travel between the inlet holes 2 and the first outlet hole 4, making sure that the component, for example NO, will be filtered from the air.

The filtering material 6 is preferably potassium permanganate  $KMnO_4$  or potassium permanganate in combination with a suitable grade of carbon in granular form if the component to be removed is NO. The granules may have the size 1/8-1/128 of an inch and preferably 1/32-1/64 of an inch. Preferably the air leaving the scrubber from any of the outlet holes 4, 9 has a content of NO less than 5 ppb, in general in urban environments.

The present invention is not limited to the shown and described embodiments but can be varied and amended within the scope of the attached claims.